C270 Masonry Mortar Samples 61 & 62

Please Note:

- Please allow until August 15th for receipt of these samples. You should receive a total of three boxes (two boxes of cement and one of masonry sand).
- Samples (plastic bags) must be properly identified before removal from boxes.
- The cementitious materials are both Type N masonry cement.
- Densities and unit weights of the materials used for the mortar batch are provided in the instructions and reporting form.
- Use the provided cement densities in the air content calculations.

How to Submit Test Results:

- On the <u>CCRL Home Page</u>, enter your lab number and PIN and click on "SIGN IN".
- Click on "Masonry Mortar" from the menu on the left.
- Click on "Enter Data"
- Make sure the information at the top of the screen is accurate.
- Carefully enter your data. Round data properly. Data that is not rounded correctly cannot be submitted until correction is made. You will receive an error saying you have bad data, and the data will not be entered into the website.
- DO NOT enter "N/A" or zeros for data that you are not reporting, leave this data area blank. Zeros will be interpreted as data.
- Once all data has been entered click on the "Submit" button.
- You should see a confirmation screen. Print the confirmation screen for your records.
- If you have trouble entering or do not receive confirmation visit <u>Data Entry Trouble Shooting</u> or contact CCRL via <u>ccrl@astm.org</u> or by calling 240-436-4800, prior to the closing date. CCRL cannot make accommodations for data received after the closing date.
- Sign out of the website and login again to check that your data was submitted properly. You may add data or make corrections up to the closing date.
- Closing date for all test results is September 26, 2025.



www.ccrl.us

July 25, 2025

TO: Participants in the CCRL ASTM C270 Masonry Mortar Proficiency Sample Program

SUBJECT: Masonry Mortar Proficiency Samples No. 61 and No. 62

The current pair of samples for the Masonry Mortar Proficiency Sample Program are being distributed by FedEx Ground. These samples are identified as Masonry Mortar Samples No. 61 & No. 62. The cement portions of these samples are packaged in plastic bags and weigh approximately 7,500 grams each. These two masonry cements were produced at different production facilities and should not be mixed. A single box containing about 15 kg of fine aggregate is distributed with these samples. This fine aggregate is to be used in the proportioning of both mortars. Instructions for the materials proportioning of mortar are enclosed.

Please allow until August 15, 2025 for receipt of these samples (non-receipt date). Please weigh the bags to ensure that you have received the proper amount of each material. If the samples have not been received on this date or if the samples you received are damaged, you need to notify us in writing, so please email us at ccrl@astm.org. Replacement samples will be sent. Failure to notify us by this date may result in you not receiving replacement samples in time to perform the necessary testing. Additional shipping charges will be incurred, if contact is not made by the non-receipt date.

Instructions covering the proposed tests and the necessary data sheets for reporting the test results are on the following pages. Please read these carefully before testing.

Tests should be conducted as soon as possible after the samples are received, and the test results should be promptly reported to CCRL upon completion of testing. Test results should be entered at our website: https://www.ccrl.us/.

A final report containing scatter diagrams, average values, standard deviations, laboratory ratings and other pertinent information will be available at our website. Notification and information about the final report will be sent by email.

Additional samples of this sample pair will be available for sale after the final report has been issued. Past CCRL samples for other programs are also available for sale. These samples can be used for research, technician training, and test equipment verification. Contact us for availability and pricing.

Sincerely,

Kent Niedzielski Program Manager, Proficiency Sample Programs Cement and Concrete Reference Laboratory

CCRL PROFICIENCY SAMPLE PROGRAM ASTM C270 MASONRY MORTAR SAMPLE NO. 61 & No. 62

INSTRUCTIONS FOR TESTING

Materials Proportioning of Mortar -

Cementitious Materials: The two cements for preparing the mortars are packaged in plastic bags, each of which contains approximately 7,500 grams of cement. The samples, labeled **No. 61** and **No. 62**, represent cements from different production facilities, and should not be combined or interchanged. Both materials are **Type N** masonry cement.

Sand: A single container of approximately 15 kg of masonry sand is provided for preparing both mortars. This material should be oven dried in accordance with ASTM Standard C270-25.

Material unit weights and densities:

Masonry	Masonry cement No. 61 Masonry		cement No. 62	Masonry Sand
Density, g/cm ³	Bulk density, lb/ft ³	Density, g/cm ³	Bulk density, lb/ft³	Density, g/cm³
2.94	70	2.95	70	2.65

Proportions for Proficiency Sample Nos. 61 & 62: A mortar consisting of 1 part masonry cement to 3 parts masonry sand, by volume, is to be tested.

Batch proportioning calculations: Batch factor and weight of cement shall be determined and reported in the "EXAMPLES OF MATERIAL PROPORTIONING OF MORTAR - CALCULATION SECTION" found on the test results reporting form. Refer to ASTM C270-25 Appendix X4 for an example.

Tests -

Prior to testing, pass the cement for the tests through a No. 20 sieve in accordance with ASTM Standard C183.

Insofar as your laboratory is prepared to do so, make indicated tests on each sample in accordance with the current ASTM Methods designated below, but as modified by ASTM C270-25:

Air Content	ASTM C91-25/C185-20
Compressive Strength (6 cube batch)	ASTM C109-24
Water Retention	ASTM C1506-24

It is preferred that the same operator make the same tests on both samples, on the same day. The results of a single determination should be reported rather than the average of duplicate determinations.

INSTRUCTIONS FOR REPORTING

For the sake of uniformity, report the values for the various tests to the nearest significant number indicated on the reporting forms.

Tests should be conducted as soon as possible after the samples are received, and the test results should be promptly reported to CCRL upon completion of testing. Enter test results at our website: https://www.ccrl.us/.

CCRL PROFICIENCY SAMPLE PROGRAM ASTM C270 MASONRY MORTAR REPORT FORM SAMPLE No. 61 & No. 62

RETURN TO: Kent Niedzielski, Program Manager	FROM:
Proficiency Sample Program	
Cement and Concrete Reference Laboratory	
1441 Buckeystown Pike, Ste C	
Frederick, Maryland 27104	
Email: ccrl@astm.org	e-mail:

Enter test results at our website: www.ccrl.us

MATERIAL PROPORTIONING OF MORTAR - CALCULATION SECTION

(Determine and report batch factor and cement weight)

	Masonry Mortar Sar	mple No. 61	Masonry Mortar Sample No. 62		
	Masonry Cement No. 61	Masonry Sand	Masonry Cement No. 62	Masonry Sand	
Proportions by Volume	1	3	1	3	
Bulk Density (lb/ft³)	80	80	80	80	
Batch Factor					
Weight of Material (g)		1440		1440	
Water	Add water to obtain flow of 110±5%		Add water to obtain flow of 110±5%		

TEST RESULTS

	F	Report as Indicate	d in ()		
AIR CONTENT: Percent Air (nearest 0.1 per Mixing Water (nearest 0.1 Flow Obtained (nearest per	percent by weight of	cement)			 [170] [180] [190]
COMPRESSIVE STRENGTH:	No. 61	No. 62			
7-day, total load, lbs.	1) 2) 3)				
7-day, Average (nearest 1					 [210]
28-day, total load, lbs.	1) 2) 3)				
28-day, Average (nearest Mixing Water (nearest 0.1 Flow Obtained (nearest pe	10 psi) percent by weight of	 cement)		·····	 [211] [220] [230]
Tests performed by: Tests reported by: Phone:			Title:	RL laboratory num	

CCRL PROFICIENCY SAMPLE PROGRAM ASTM C270 MASONRY MORTAR REPORT FORM SAMPLE NO. 61 & No. 62

SAMPLE NO. 61 & NO. 62 RETURN TO: Kent Niedzielski, Program Manager FROM: Proficiency Sample Program Cement and Concrete Reference Laboratory 4441 Buckeystown Pike, Ste C Frederick, Maryland 27104 Email: ccrl@astm.org e-mail: Enter test results at our website: www.ccrl.us **TEST RESULTS** Report as Indicated in () Sample No. Sample No. ____61 **WATER RETENTION:** 62 Mixing water (nearest 0.1 percent by weight of cement) [330] Initial flow (nearest percent) [331] Final flow (nearest percent)......_______ [332] Water retention (nearest percent) [333] Type of Vacuum Indicator used with Water Retention Apparatus: □ vacuum gage □ mercury manometer □ SS 576 □ Whatman Filter Paper used (brand and number): ☐ Humboldt □ other (please specify) _____ Date: _____ Tests performed by: _____ Tests reported by:

CCRL laboratory number:

Phone: